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SUPPLEMENTAL AMENDMENT
Application No. 10/791,970

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LISTING OF CLAIMS

This Listing of Claims as proposed and for consideration by the Examiner will replace all prior versions and listings of claims in the Application. Claims 1, 13 and 14 are herewith amended. Claims 7, 12, 15-18 are canceled without prejudice.

1. (CURRENTLY AMENDED) A method of forming an assembly comprising a substrate, a first layer, a second layer and a fluorocarbon film, the method comprising:

forming the first layer on a first surface of the substrate wherein the first surface is an exterior-facing surface and has a texture, wherein the first layer is an adhesive mixture that includes a reactive isocyanate compound and a catalyst that is capable of catalyzing catalyzes a reaction between the isocyanate compound and hydroxyl functional groups on the surface of the substrate and the substrate is selected from the group consisting of a fiber reinforced cement material, a metal material, a plastics material, a wood material and combinations thereof, and wherein the substrate has hydroxyl functional groups on its surface;

forming a second layer on a second surface of the substrate wherein the second surface extends substantially perpendicularly from lateral edges of the first surface of the substrate and the second layer is an adhesive mixture;

placing a fluorohydrocarbon film on the first surface of the substrate; and

applying heat and pressure to the film in a manner such that the film is bonded to the first surface and second surface of the substrate at the same time, wherein the texture of the first surface is transferred through the film.

2. (PREVIOUSLY PRESENTED) The method of claim 1 further comprises placing a rubber sheet on a non-bonding surface of the film wherein the rubber sheet facilitates transfer of the texture on the exterior surface of the substrate to the film.

3. (PREVIOUSLY PRESENTED) The method of claim 2 wherein placing the rubber sheet on the non-bonding surface of the film comprises placing a rubber sheet having a durometer between about 10 and 100 shore A and a thickness between about 1/16 inch and 1/4 inch.

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4. (PREVIOUSLY PRESENTED) The method of claim 1 wherein applying heat and pressure to bond the film comprises using a press having a horizontal member that presses a first section of the film against the exterior surface of the substrate and a plurality of vertical members that cause a second section of the film to wrap around the lateral edges and press against the side surface of the substrate.
5. (ORIGINAL) The method of claim 4 wherein using the press comprises using a continuous isobaric press.
6. (ORIGINAL) The method of claim 5 wherein the horizontal member comprises a metal platen covered with rubber sheet and the vertical members comprise a plurality of rubber belts.
7. (CANCELED)
8. (ORIGINAL) The method of claim 6 wherein the rubber belts have a durometer between about 10 and 100 shore A and a thickness in a horizontal direction of about 1/16 inch to 1 inch.
9. (PREVIOUSLY PRESENTED) The method of claim 6 wherein the vertical members have a thickness greater than the thickness of the substrate plus the second layer of adhesive and the film.
10. (PREVIOUSLY PRESENTED) The method of claim 5 wherein the continuous isobaric press further comprises a plurality of support materials having an upper surface that is adapted to receive a substrate, each support material having a width smaller than the width of the substrate.
11. (PREVIOUSLY PRESENTED) The method of claim 1 wherein applying heat and pressure to the film comprises applying approximately 15 to 700 psi for about 5 seconds to 5 minutes at between about 350 degrees and 450 degrees F.
12. (CANCELED)

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13. (CURRENTLY AMENDED) A method of forming an assembly comprising a substrate, a first layer, a second layer and a fluorocarbon film, the method comprising:

forming the first layer on a first surface of the substrate wherein the first surface is an exterior-facing surface and has a texture, wherein the first layer is an adhesive mixture and the substrate is selected from the group consisting of a fiber reinforced cement material, a metal material, a plastics material, a wood material and combinations thereof, and wherein the substrate has hydroxyl functional groups on its surface;

forming a second layer on a second surface of the substrate wherein the second surface extends substantially perpendicularly from lateral edges of the first surface of the substrate and the second layer is an adhesive mixture that includes a reactive isocyanate compound and a catalyst is capable of catalyzing catalyzes a reaction between the isocyanate compound and hydroxyl functional groups on the surface of the substrate;

placing a fluorohydrocarbon film on the first surface of the substrate; and

applying heat and pressure to the film in a manner such that the film is bonded to the first surface and second surface of the substrate at the same time, wherein the texture of the first surface is transferred through the film.

14. (CURRENTLY AMENDED) A method of forming an assembly comprising a substrate, a first layer, a second layer and a fluorocarbon film, the method comprising:

forming the first layer on a first surface of the substrate wherein the first surface is an exterior-facing surface and has a texture, wherein the first layer is an adhesive mixture and the substrate is selected from the group consisting of a fiber reinforced cement material with hydroxyl groups on its surface, a metal material, a plastics material, a wood material and combinations thereof;

forming a second layer on a second surface of the substrate wherein the second surface extends substantially perpendicularly from lateral edges of the first surface of the substrate and the second layer is a hot-melt polyurethane based adhesive that reacts with the hydroxyl groups;

placing a fluorohydrocarbon film on the first surface of the substrate; and

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applying heat and pressure to the film in a manner such that the film is bonded to the first surface and second surface of the substrate at the same time, wherein the texture of the first surface is transferred through the film.

15-18. (CANCELED)

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**STATEMENT OF SUBSTANCE OF INTERVIEW
UNDER 37 C.F.R § 1.133**

Applicants submit this Statement of Substance of Interview in accordance with 37 C.F.R § 1.133 to be made of record for the above-identified application for patent. Applicants respectfully request entry of the statement as set forth herein.

Applicants again wish to again thank the Examiner for the time and effort spent discussing with Applicants' representative the claims in the above-identified application on July 31, 2007, August 1, 2007, and August 2, 2007. Suggestions to amend the claims were provided by the Examiner on July 31, 2007, at which time the Examiner agreed to review the proposed claims set as provided herewith and enter said claims by Examiner's amendment if in allowable form. In the phone call of August 1, 2007, a similar discussions took place at which time the Examiner requested the amendments be submitted by August 3, 2007. In the phone call of August 2, 2007, an additional suggestion was made by the Examiner. The Amendments as set forth in the Listing of Claims beginning on page 2 of this paper are in accordance with such an agreement as arrived at on July 31, 2007, and August 2, 2007. With this paper, Applicants do not suggest that the amendments herein are made in view of any particular prior art. No new matter has been introduced with the amendments provided herein.

This is intended to be a written statement as to the substance of telephone interviews held July 31, 2007, August 1, 2007, and August 2, 2007, and to be made of record in the application for patent.

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